

TECHNICAL DATA

KS908C

Product Demonstration



Shenzhen Kings 3D Co., Ltd

Building B, No. 148 Huanli Road, Yungu Community, Xinhua Street,
Guangming District, Shenzhen, China.



Kings
3D Printing

Material Overview

KS908C is a brown color SLA resin for accurate and detailed parts. With fine textures, temperature resistance and good strength, KS908C is specially developed for printing shoe maquette/ shoe sole master models, and quick mold for PU sole, but it's also popular with dental, art & design, statue, animation and film.

Advantages

- Highly accurate
- Fine surface texture
- Clear edges and corners
- Good moisture resistance

Ideal Applications

- Shoe models
- Dental
- Art and design
- Statue
- Animation film

Technical Datasheet

Liquid Properties		Optical Properties	
Appearance	Brown	Dp	0.135–0.155 mm
Viscosity	405–505 cps @ 28 °C	Ec	9–12 mJ/cm ²
Density	1.11–1.14g/cm ³ @ 25 °C	Building layer thickness	0.1–0.15mm

Mechanical Properties		
Measurement	Test method	Value
Hardness, Shore D	ASTM D 2240	74–80
Flexural modulus, Mpa	ASTM D 790	2,650–2,750
Flexural strength, Mpa	ASTM D 790	60– 75
Tensile modulus, MPa	ASTM D 638	2,150–2,370
Tensile strength, MPa	ASTM D 638	25–30
Elongation at break	ASTM D 638	12 –20%
Impact strength, notched Izod, J/m	ASTM D 256	58 – 70
Heat deflection temperature, °C	ASTM D 648 @66PSI	58–68
Glass transition, Tg, °C	DMA, E"peak	55–70
Density, g/cm ³		1.14–1.16

Recommended temperature for processing and storage of the above resin should be 18°C–25°C.

The above data are based on our current knowledge and experience, the values of which may vary and depend on individual machine processing and post-curing practices. The safety data given in above is for information purposes only and does not constitute a legally binding MSDS. The relevant MSDS can be obtained upon request from your supplier or you may contact Kings 3D directly at "market@kings3dprinter.com"